NE	EXGENT®	PRODUCT SPECIFICATIN			DOC NO: <u>NG-X-071R00</u> REV: <u>A/00</u> ECN: <u>00</u>	
LiFePo4 Battery Specification Model: NGX-1250 (12.8V50Ah)					ation h)	
	Registered		Che	Checked Ap		proved
		C si	customer gnature			
	Client confirmation		Date			
			ent stamp			

Form No.: NG-X-071R00

Foshan Neexgent Energy Co.,Ltd

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DOC NO:<u>NG-X-071R00</u> REV: <u>A/00</u> ECN: <u>00</u>

Modified Record

Revision	Date	Modified Content	Principle
V00			



Table of Contents

1. GENERAL INFORMATION4
2. BATTERY SPECIFICATION
2.1 Battery Specification (@ 25±5℃)4
2.2 Product appearance and size5
2.3 Physical Picture5
3. BMS/PCM PARAMETERS
4. TEST CONDITION7
5. PERFORMANCE STANDARDS FOR BATTERY PACKS7
5.1 Electrochemical performance7
5.2 Safety performance8
6. PRODUCT PACKAGING REQUIREMENTS9
6.1 The sketch, sizes, color of marking should match GB/T191-2000 requests9
6.2 Package:9
7. TRANSPORT & STORE10
7.1 Transport10
7.2 Storage10
8. WARNING & TIPS10
8.1 Warning10
8.2 Tips



1. General Information

This specification defines the performance of rechargeable LiFePO4 battery pack

NGX-12.8V50Ah manufactured by Foshan Neexgent Energy Co.,Ltd, describes the type, performance, technical characteristics, warning and caution of the battery pack.

2. Battery Specification

This model is a 12.8V50Ah energy storage lithium battery with a continuous discharge current of 1.0C .

NO	Iten	ns	Specification
2.1	Normal capacity		50.0Ah
2.2	Nominal energy		640Wh
2.3	Nominal voltage		12.8V
2.4	Internal resistance		≤40mΩ @1kHz AC
2.5	Normal charge voltage		14.6V
2.6	Standard charging method	1	10.0A
2.7	Maximum continuous char	ging current	50.0A
2.8	Standard discharging meth	nod	25.0A
2.9	Maximum continuous discl	harge current	50.0A
2.10	End of discharge voltage		10.0V
2.11	Cycle Life		≥4000 cycles (0.2C charge,0.2C discharge)70%DOD
2.12	Guarantee period		3year
2.12		Charge	0∼50 ℃
2.13	Discharge		-10~60℃
2.14	Shipment voltage		≥12.8V
2.15	Charge retention and capacity recovery capability		Standard charge the battery, and then put aside at room temperature for 28d or 55 °C for 7d, Charge retention rate≥90%, Recovery rate of charge≥90

2.1 Battery Specification (@ 25±5°C)

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DOC NO:<u>NG-X-071R00</u> REV: <u>A/00</u> ECN: <u>00</u>

2.16	Size	Length: 228±2 mm		
		Width: 144±2 mm		
		Height: 210±2 mm		
2.17	Weight	About:6.5Kg		

2.2 Product appearance and size



L(mm)	W(mm)	H(mm)	
228	144	210	

2.3 Physical Picture



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DOC NO:NG-X-071R00 REV: <u>A/00</u> ECN: <u>00</u>

3. BMS/PCM parameters

Details			Тур.	Max	Error	Unit
Protection plate type (same as different port)			Same mouth			
Battery Gas			3.2V LiFePO4			
	Battery Link		4S			
	Loop capability		1	1	1	
In	put Charging Voltage		15.4		±1%	V
In	put Charging Current		10	MA	X50A	А
Outp	out Discharging Voltage		12.8			V
Continuou	s Output Discharging Current		50	MA	X50A	А
Ambient Condition	Operating Temperature	-20	25	60		°C
Ambient Condition	Humidity (No Water-Drop)	0%		90%		RH
Storage Condition	Temperature	-40		85		°C
	Humidity (No Water-Drop)	0%		90%		RH
	Protection Parameters (for Ind	lividual Ce	ell).	•		r
Over-Cha	rge Voltage Protection (OVP)		3.850		±25mV	V
Overch	arge protection delay time	800—1200		ms		
Over-Charge Voltage Protection Release (OVPR)			3.650 ±50mV			V
Over-Discharge Voltage Protection (UVP)			2.300		±80mV	V
Over-discharge protection delay time			100		±50	ms
Over-Discharge Voltage Protection Release (UVPR)			2.500 ±100m V		V	
Over-Curren	t Discharge Protection (OCDP)		150		±50	А
Over-Current	Protection Delay Time (OCPDT)		20		±5	mS
Dis	charging Temperature	75	Externa		±5 ℃	°C
Discharging	Temperature Protection Release		53		±5 ℃	°C
charging	g Discharging Temperature	/ ±5 ℃			°C	
charging Discharg	ging Temperature Protection Release		/		±5 ℃	°C
	Cell balance					
Bleed StartPoint			3.475		±25 mV	V
Bleed Current			51		±10	mA
Balance Mode			Charge balance			
Idle mode			≤60			uA
Single section self-consumption of electricity			≤50			uA
Main	≤50			mΩ		



DOC NO:<u>NG-X-071R00</u> REV: <u>A/00</u> ECN: 00

PCBA Size

mm

4. Test Condition

Unless otherwise specified, all tests are carried out under the following conditions (standard test conditions):

Ambient temperature: (If the ambient temperature is lower than 20 $^\circ\!C$ the battery pack should be left

standing at ≥20°C for more than 5 hours before testing)

environment humidity: 30%~80%

Atmospheric pressure: 86kpa~106kpa

Standard charge and discharge of battery pack

Standard charging: charge the battery pack with a 0.5C current constant current and constant voltage to a cut-off voltage of 14.6V and a cut-off current of 0.02C (2.0A);

Standard discharge: discharge the battery pack at a constant current of 1.0C to a cut-off voltage of 10.0V;

5. Performance standards for battery packs

5.1 Electrochemical performance

NO.	ltem	Standard	Testing method
1	Discharge characteristics	0.2C≥100% 1 C ≥90%	After standard charged, rest for 30min and then discharge at 0.2Cand 1.0C to the end-off discharge voltage respectively Capacity (Ah) can be calculated by Discharging current and discharging time, and expressed as the percentage of nominal capacity. (Cycled by 3 times, when one of the three reaches the standard, it will meet the standard.)
2	Normal Storage Performance	Residual capacity≥ nominal capacity*80% Recovery capacity≥ nominal capacity*90%	Stored for 28 days after standard charge, discharge at 0.2C to the end-off discharge voltage, then test the residual capacity. Test the recovery capacity at 0.2C, if one of the three cycles can reach the standard, it represents the battery has reached the standard.



3	Cycle life	capacity≥ nominal capacity *70%	Conduct 0.2C charge/0.2C discharge for 4000 continuous cycles, and then test capacity.
4	Storage Performance	Recovery capacity≥ nominal capacity*95%	Stored for 1 hour after standard charge, discharge at 0.2C for 2 hours, store the battery for 90 days at 20°±5 °C.Stored for 1 hour after standard charge, then discharge at 0.2C, at least 5 cycles, one of the 5 cycles reaches the standard means the battery has reached the standard.

5.2 Safety performance

NO.	ltem	Standard	Testing method
1	Over-charge performance	No exploding, No fire The highest temperature <150℃	When the battery pack is charged standard ,0.3 C is charged with a constant current constant voltage source, and the constant current is charged to 5 V to constant voltage charge until the cutoff current reaches 0 A or the surface temperature is less than 10°C below the ambient temperature. Finish the test.
2	Over-discharg e performance	No exploding, No fire	Store the battery at 20°35°Cafter standard charge, discharge at 0.2C till the voltage reaches 0V.
3	Short-circuit performance in normal temperature	No exploding, No fire The highest temperature <150℃	After standard charged, keep the battery pack in explosion-proof box and connect positive and negative to short-circuit(the total impedance should not be over than 50m Ω), stop the testing when the temperature of the battery reduces 10 °C compare with the top one \circ check the temperature and appearance of the battery.
4	Thermal Shock safe performance	No exploding, No fire	After standard charged. put the battery to hot-box, and connect with thermocouple, the temperature from 5 °G-2 °O/min to 150 °G-2 °C And keep warm 30 Min. check the temperature and appearance of the battery.

5.3 Environmental Characteristic



DOC NO:<u>NG-X-071R00</u> REV: <u>A/00</u> ECN: <u>00</u>

1	Vibration Test	The battery shall not rupture, smoke, explode or leak. Battery electric voltage ≥12V	battery will be vibrated 30 minutes in three mutually perpendicular directions and changing frequency between 10 to 55Hz. The rate of scanning frequency is from 10 Hz to 55Hz with the rate of 1Hz per min. Vibration frequency: 10-30Hz amplitude: 0.38mm vibration frequency: 30-55Hz: amplitude: 0.19mm
2	Constant Temperature/ Humidity Test	Appearance of the battery shall not rust, smoke or explode. Discharge Capacity ≥80%	Keep the battery at 40±2 °Cand 90%-95%RH for 48 hrs after complete charge. After the test, keep the battery at 20±5 °Cfor 2 hrs. Discharge at 10A constant current discharge to the termination voltage.
3	High Temperature Performance Test	Appearance of the battery shall not rust, smoke or explode Discharge Capacity >90%	Keep the battery at a hot oven with 55±2 °Cror 2 hrs, then measure the capacity with constant discharge current 0.5C to discharge protection point after complete charge. After the test, keep the battery at 20±5 °Cror 2 hrs.
4	Low Temperature Performance Test	Appearance of the battery shall not rust, smoke or explode Discharge Capacity >55%	Keep the battery at -20±2°Cfor 16-24 hrs, then measure the capacity with constant discharge current 0.5C to discharge protection point after complete charge. After the test, keep the battery at 20±5°Cfor 2 hrs.

6. Product packaging requirements

6.1 The sketch, sizes, color of marking should match GB/T191-2000 requests.

- 6.1.1Model and specification of product;
- 6.1.2Quantity;
- 6.1.3Measure up marking;
- 6.1.4Manufacturing date
- 6.1.5Other markings (color.etc).
- 6.1.6scratch, flaw, crack, and leakage are not allowed.

6.2 Package:





DOC NO:<u>NG-X-071R00</u> REV: <u>A/00</u> ECN: 00

6.3 Sealing box, packing belt, batch matching stack board guard angle, layer height in line with the outer carton load-bearing requirements.

7. Transport & Store

7.1 Transport

No fall down, no pile up over 6 layers, and keep face up.

7.2 Storage

The battery need to be charged every 6 months if out of use.

8. Warning & Tips

Please read and follow the handling instructions before use. Improper use may cause heat, fire, rupture, damage or capacity deterioration of the battery. Neexgent Energy (GUANDGONG) TECH.CO.,LTD Describes is not responsible for any accidents caused by the usage without following our handling instructions.

8.1 Warning

* Battery must be far away from heat source, high voltage, and no exposed in sunshine for long time.

- * Never throw the battery into water or fire;
- * Never reverse two electrodes when use the battery;
- * Never connect the positive and negative of battery with metal;
- * Never knock, throw or trample the battery;
- * Never disassemble the battery without manufacturer's permission and guidance.
- * Never use mixed with other type of battery;

8.2 Tips

* Keep the battery against high temperature. Otherwise it will cause battery heat, get into fire or lose some function and reduce the life.

- * When battery run out of power, please charge your battery timely (≤15day).
- * Please use the matched or suggested charger for this battery.
- * If battery emit peculiar smell, heating, distortion or appear any abnormity, please stop using.

* If the battery leaks and get into the eyes or skin, do not wipe, instead, rinse it with clean water and see doctor immediately.

* Please keep the battery far away from children or pets.

* It is strictly prohibited any serials connections between the battery packs. Any requirements on serials connection, please contact Neexgent for details.

* It is strictly prohibited any parallel between the battery packs. Any requirements on parallel connection, please contact Neexgent for details.